

M 776273-5K

SCHEMA TECNICA

ASSEMBLY WILL PASS THROUGH HOLES OF DIAMETER Ø (REFERENCE)

23-POSITION CONNECTOR SHOWN. SEE TABLE BELOW FOR ALTERNATE DIMENSIONS.

CONNECTOR SIZE	Ø	H	Ø
8-POSITION	27.4	46	23.50
14-POSITION	32.4	46	23.50
23-POSITION	37.4	50	23.50
35-POSITION	42.4	54	21.41

REVOLUTIONS

REV.	DESCRIPTION	DATE	BY	CHK
1	REVISED PER ISO 11783	01/01/00
2	REVISED PER ISO 11783	01/01/00
3	REVISED PER ISO 11783	01/01/00
4	REVISED PER ISO 11783	01/01/00
5	REVISED PER ISO 11783	01/01/00

1. MATERIAL FINISHING - 100% OF PART
 2. POSITIONING HOLES ARE MECHANICALLY KEPT TO MATE WITH MATE PART
 3. PLUG USER BEELER TERMINAL THROU OR LOOSE PIECE TERMINAL THROU
 4. DATE CODE ON THIS SURFACE. USE 3 DIGIT CODE. LAST DIGIT = DAY.
 5. FINISHED 3, 7, 14, 17, 21, 23 BUSHES
 6. OPTIONAL WIRE CORDING ON 35 POSITION PLUS ASSEMBLY THROU

TYPE	WIRE SEAL	MATERIAL COLOR	POSITION	NO. OF POSITIONS	PART NUMBER
178230, 178231	178186, 178163	RED	RED	ORANGE	178164-6
		GREY	GREY	35-POSITION	178164-5
		NATURAL	NATURAL	178164-4	
178200, 178220	178649, 178697	GREEN	RED	BLACK	178164-1
		GREY	GREY	178690-4	
		NATURAL	NATURAL	178690-2	
178251, 178262	178284, 178267	GREEN	GREEN	BLACK	178690-3
		GREY	GREY	178690-4	
		NATURAL	NATURAL	178690-2	
178275, 178276	178279, 178280	YELLOW	YELLOW	BLACK	178690-1
		GREY	GREY	178690-4	
		NATURAL	NATURAL	178690-2	



8-POSITION CONNECTOR KEY SLOT LOCATIONS SCALE 4:1

KEY SLOT LOCATION (SEE VIEW ABOVE)	COLOR	PART NUMBER
1 & 3	NATURAL	178256-2
2 & 4	BLACK	178256-1

23-POSITION CONNECTOR KEY SLOT LOCATIONS SCALE 4:1

KEY SLOT LOCATION (SEE VIEW ABOVE)	COLOR	PART NUMBER
3, 8 & 16	BLUE	178680-5
1 & 15	GREY	178680-4
4 & 14	BLACK	178680-3
5 & 11	NATURAL	178680-2
6 & 14	BLACK	178680-1

14-POSITION CONNECTOR KEY SLOT LOCATIONS SCALE 4:1

KEY SLOT LOCATION (SEE VIEW ABOVE)	COLOR	PART NUMBER
3 & 5	BLUE	178273-5
2 & 6	GREY	178273-4
1 & 4	NATURAL	178273-2
3 & 7	BLACK	178273-1

35-POSITION CONNECTOR KEY SLOT LOCATIONS SCALE 3:1

KEY SLOT LOCATION (SEE VIEW ABOVE)	COLOR	PART NUMBER
7 & 22	ORANGE	178164-6
5, 10, 22	BLUE	178164-5
9 & 21	GREY	178164-4
7 & 17	NATURAL	178164-2
6 & 20	BLACK	178164-1



THIS DRAWING IS CONTROLLED DOCUMENT

DATE: 01/01/00

REV: 1

DESIGNER: ...

ENGINEER: ...

DRWING: ...

SCALE: ...